

1 18. The method of claim 17 including providing a
2 second seam material beneath said first seam material to
3 match the appearance of black matrix lines on said optical
4 integrator plates.

1 19. The method of claim 18 including providing a
2 third seam material below said second seam material and
3 between said panels, said third seam material being
4 resilient.

1 20. The method of claim 11 including providing black
2 lines over said resilient material and said panels, a black
3 line over said resilient material optically matching the
4 black lines over said panels.

1 21. An array display comprising:
2 a plurality of organic light emitting device
3 display panels abutted together in side-by-side arrangement
4 to form an array and defining seams between adjacent
5 panels;

6 a resilient material around each of said panels,
7 the resilient material of adjacent panels abutting to form
8 the seams; and

9 a plurality of optical integrator plates
10 positioned over said panels.

1 22. The display of claim 17 wherein a filler material
2 is positioned between said panels and said optical
3 integrator plate.

1 23. The display of claim 17 wherein said filler
2 material matches the optical characteristics of said
3 optical integrator plates.

1 24. The display of claim 17 wherein said resilient
2 material is a foam.

1 25. The display of claim 17 wherein said resilient
2 material is a polymer.

1 26. The display of claim 17 wherein said resilient
2 material is black.

1 27. The display of claim 21 wherein said resilient
2 material includes an upper portion, said integrator plates
3 including black matrix lines, said upper portion arranged
4 to substantially match the optical characteristics of said
5 black matrix lines.

1 28. The display of claim 27 wherein said upper
2 portion is positioned between said optical integrator
3 plates and said panels.

1 29. The display of claim 21 including black matrix
2 lines formed on the upper surface of said panels, said
3 material including an upper portion that substantially
4 matches the appearance of said black matrix lines.

1 30. The display of claim 29 wherein said upper
2 portion is made of a material that is different from said
3 resilient material.